(+) 188 1699 6168 hongrunplastics.com



## Hifax TYC735P

## **Compounded Polyolefin**

## **Product Description**

Hifax TYC735P high melt flow, 1,150 MPa flexural modulus, UV-stabilized, paintable, mineral-filled thermoplastic elastomeric olefin (TEO) has an excellent combination of properties and processability. It was designed for use in multiple molded-in color and selectively decorated automotive exterior applications.

A non-UV-stabilized version, TYC735X, is also available for fully painted applications.

## **Product Characteristics**

Test Method used ISO

Processing Methods Injection Molding

Features Good Adhesion, Good Dimensional Stability, Durable,

High Flow , Good Impact Resistance , Paintable, Good

Stiffness, Good Weather Resistance

**Typical Customer Applications** Bumpers, Exterior Applications

Typical Properties	Method	Value	Unit
Physical			
Density	ISO 1183	0.98	g/cm³
Melt flow rate (MFR) (230°C/2.16Kg)	ISO 1133	25	g/10 min
Note: Alternative test method is ASTM D 1238-01.			
Mechanical			
Tensile Stress at Yield	ISO 527-1, -2	17.5	MPa
Tensile Strain at Yield	ISO 527-1, -2	14	%
Flexural modulus	ISO 178	1150	MPa
Impact			
Notched izod impact strength (23 °C)	ISO 180	46	kJ/m²
Thermal			
Heat deflection temperature B (0.45 MPa) Unannealed	ISO 75B-1, -2	86	°C
Heat deflection temperature A (1.80 MPa) Unannealed	ISO 75A-1, -2	53	°C
CLTE, Flow	ISO 11359-1, - 2	4.5 x 10-5	cm/cm/°C
Note: Determined over a temperature range of -30°C ASTM E 228-95.	to 100°C. Alterr	native test m	ethod is
Additional Information			
Mold shrinkage	ISO 294-4		